EWWW Engineered Wastewater Product Line
Impact™ MK and MV

Submersible Non-clog/Vortex Sewage Pumps

2” - 4” Vortex • 2” - 6” Non-Clog
Specifically designed for the following uses:
• Building trades
• Hotels
• Apartment buildings
• Schools
• Housing developments

Specifications
• Max. capacity to 2000 GPM.
• Max. total head: 155’.
• HP range: 1.8 - 20 HP.
• Air-filled motors.
• Motor insulation: Class H.
• 60 Hz voltages available:
  Single phase: 230 (caps required in panel).
  Three phase: 200, 230, 460 and 575.

MV Vortex hydraulics
Self-cleaning hydraulics
In low volume a vortex impeller is the better choice.
A vortex impeller is also suitable in media which contain sand and other abrasive solids.

MK self-cleaning hydraulics
Self-cleaning maintains a high level of efficiency, even in fluids with a high solids and fibrous content.

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### Dimensions

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2” Effluent Pumps - 2DES

Submersible Effluent Pump

2” NPT Discharge
3/4” Solids Handling
Specifically designed for the following uses:
• Farms
• Trailer courts
• Motels
• Hospitals
• Industry
• Effluent systems

Specifications
• Dual seal.
• Solids handling capabilities: 3/4” max.
• Discharge size: 2” NPT.
• Capacities: up to 130 GPM.
• Total heads: up to 128’ TDH.
• See model information for specific HP, voltage, phase and RPMs available.

Dimensions*

*All dimensions are in inches. Do not use for construction purposes.

2” Sewage Pumps - 2DWC/S

Submersible Non-Clog Sewage Pump

2” NPT Discharge
2” Solids Handling
Specifically designed for the following uses:
• Sewage systems
• Dewatering and effluent
• Water transfer
• Light industrial
• Commercial applications
• Anywhere waste or drainage must be disposed of quickly, quietly and efficiently.

Specifications
• Dual seal.
• Solids handling capabilities: 2” max.
• Discharge size: 2” NPT threaded companion flange as standard.
• 3” option available but must be ordered separately. (Order No. A1-3)
• Capacities: up to 170 GPM.
• Total heads: up to 54’ TDH.
• See model information for specific HP, voltage, phase and RPMs available.

Dimensions*
3” Submersible Sewage Pumps

3” Flanged Discharge • 2 1/2” Solids Handling
Used in a variety of residential, commercial and industrial applications such as:
- Sewage systems
- Flood and pollution control
- Dewatering and effluent
- Trailer courts
- Schools
- Hospitals
- Motels
- Farms (3DWS only)

3DWS
Submersible Effluent Pump

Specifications
Pump:
- Max. solid size: 2.5”.
- Discharge Size: 3” 125# ANSI flange.
- Max. capacity: 470 GPM.
- Max. total head: 65’.
- 300 Series stainless steel fasteners.
- 20’ Power cord.
- Standard silicon carbide/silicon carbide outer (lower) seals.

Motor:
- Insulation: Class F.
- RPM: 1750, 60 Hertz.
- Single row ball bearings.
- 300 Series stainless steel keyed shaft.
- Single Phase:
  - 1.5 - 5 HP, 208 and 230 Volts.
  - On-winding, built-in thermal overloads.
  - Built-in capacitors.
- Three Phase:
  - 1.5 - 5 HP
  - 200, 230, 460 and 575 Volts.
- Overload protection must be provided in control panel.

3XWS
Explosion-Proof Submersible Sewage Pump

Specifications
Pump:
- Max. solid size: 2.5”.
- Discharge size: 3” 125# ANSI Flange.
- Max. capacity: 550 GPM.
- Max. total head: 67’.

Motor:
- HP range:
  - Single phase: 1.5 to 3 HP.
  - Three phase: 1.5 to 7.5 HP.
- 60 Hz voltages available:
  - Single phase: 230
  - Three phase: 200, 230, 460 and 575.
- Insulation: Class F.
- Air filled motors.
- Single row ball bearings.
- Listed by UL and CSA for Explosion Proof, Class 1, Division 1, Groups C and D.

*All dimensions are in inches. Do not use for construction purposes.
4" Submersible Sewage Pumps

4" Flanged Discharge • 3" Solids Handling
Used in a variety of residential, commercial and industrial applications such as:
• Sewage systems  • Flood and pollution control  • Dewatering and effluent
• Trailer courts  • Schools  • Hospitals  • Motels  • Farms (4DWS only)

4DWS
Submersible Sewage Pump

Specifications
Pump:
• Max. solid size: 3”.
• Discharge size: 4” 125# ANSI flange.
• Max. capacity: 620 GPM.
• Max. total head: 60’.
• 300 Series stainless steel fasteners.
• 20’ power cord.
• Standard silicon carbide/silicon carbide outer (lower) seals.

Motor:
• Insulation: Class F.
• RPM: 1750, 60 Hertz.
• Single row ball bearings.
• 300 Series stainless steel keyed shaft.

Single Phase:
• 1.5 – 5 HP, 208 and 230 Volts.
• Built-in capacitors.
• On-winding, built-in thermal overloads.

Three Phase:
• 1.5 – 7.5 HP.
• 200, 230, 460 and 575 Volts.

*All dimensions are in inches. Do not use for construction purposes.

4XWS
Explosion-Proof Submersible Sewage Pump

Specifications
Pump:
• Max. solid size: 3”.
• Discharge size: 4” 125# ANSI Flange.
• Max. capacity: 650 GPM.
• Max. total head: 52’.

Motor:
• HP range:
  Single phase: 2 to 3 HP.
  Three phase: 2 to 7.5 HP.
• 60 Hz voltages available:
  Three phase: 200, 230, 460 and 575.
• Insulation: Class F.
• Air filled motors.
• Single row ball bearings.
• Listed by UL and CSA for Explosion Proof, Class 1, Division 1, Groups C and D.

*All dimensions are in inches. Do not use for construction purposes.
4" Submersible Sewage Pumps

4" Flanged Discharge • 3" Solids Handling
Heavy-duty design features for a wide range of commercial and industrial applications such as:
• Sewage systems
• Flood and pollution control
• Waste water treatment plants
• Industrial dewatering

Pump Specifications
• Solids handling capabilities: 3" max.
• Discharge size: 4" 125# ANSI flanged.
• Capacities: up to 1160 GPM.
• Total heads: up to 140’.
• Min. flow: 100 GPM.
• Max. flow: end of published curve.

4DWC
Submersible Non-Clog Sewage Pump
Motor Specifications
• Three phase only: 7 1/2 – 40 HP; 200, 230, 400, 460 and 575 Volt, 60 Hz.
• Shaft 400 Series stainless steel.
• Air filled motors.
• Class F insulation.
• On-winding, built-in thermal overloads.
• Power cord and sensor cord: 25’ standard, 50’ option.
• Available in both 1150 and 1750 RPM.

4XWC
Submersible Explosion-Proof Sewage Pump
Motor Specifications
• Explosion proof motor: The NEMA frame motor is certified explosion-proof, for Class I, Division I, Groups C and D locations.
• Three phase only: 7 1/2 – 40 HP; 200, 230, 400, 460 and 575 Volt, 60 Hz.
• Shaft 400 Series stainless steel.
• Air filled motors.
• Class F insulation.
• Two (2) on winding pilot duty thermal sensors.
• Power cord: 25’ standard, 50’ option, 4 conductor.
• Sensor cord: 25’ standard, 50’ option.
• Available in both 1150 and 1750 RPM.

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Grinder Pumps

1 1/2” / 2” NPT Discharge
High head and pressure sewage systems for:
• Municipal
• Commercial
• Industrial

15GDS / 20GDS
Submersible Grinder Pumps

Pump Specifications
15GDS:
• Discharge size: 1 1/2”.
• Max. capacity: 92 GPM.
• Max. total head: 117’ TDH.
20GDS:
• Discharge size: 2”
• Max. capacity: 198 GPM
• Max. total head: 178’ TDH
• Tandem mechanical seals: see application data for details.
• Fasteners: 300 Series stainless steel.
• Rotating cutter: chrome alloyed cast iron.
• Cutter ring: hardened 316L stainless steel.
• Cast iron parts are ASTM A-48, Class 35B.

Motor Specifications
• Air-filled design, NEMA type B, Class F insulation, 60 Hertz.
• Shaft: 400 Series stainless steel, taper collet design.
• Ball bearings: oversized, pre-greased upper and lower ball bearings.
• Power cord: 30’ standard, single jacket, 7 conductor combination power and control cable. Optional 100’ lead is available.

Single Phase:
• 230 Volts.
• 2, 3 and 5 HP.
Notice: Single phase pumps require a capacitor pack for proper operation.

Three Phase:
• 200, 230, 460 and 575 Volts.
• 3, 5, and 7.5 HP.
Note: Also available in explosion proof.
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**THREE PHASE COMPOSITE CURVES**

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Grinder Pumps

1 1/4" NPT Discharge
Designed for high head residential sewage applications where a gravity system is not practical.
Ideal for pressure sewage systems.

12GS Submersible Grinder Pump
Specifications
Pump:
• Capacities: to 41 GPM.
• Total heads: to 95’ TDH.
• Discharge: 1 1/4" NPT.
• Single mechanical seal: Silicon carbide rotary/silicon carbide stationary, 300 Series stainless steel metal parts, BUNA-N elastomers.
• Fasteners: 300 Series stainless steel.
• Rotating cutter and cutter ring: 440°C hardened stainless steel.
Motor:
• Single phase: 2 HP, 60 Hz, 3450 RPM, 208/230V, capacitor start with on winding thermal protector.
• No external capacitor kits required.
• Class F insulation.
• Shaft: 300 Series stainless steel threaded design.
• Bearings: ball bearings upper and lower.
• Power cord: 20’ standard 14/3 STOW with bare leads. Optional lengths available.

12GDS Submersible Grinder Pump
Specifications
Pump:
• Solids handling capabilities: 3” max.
• Discharge size: 1 1/4” flanged.
• Capacities: up to 40 GPM.
• Total heads: up to 106’ TDH.
Single Phase:
• 2 HP, 60 Hz, 3450 RPM, 230V.
• Capacitor start, capacitor run.
• Requires external capacitors and relay.
Three Phase:
• 2 HP.
• 200, 230, 460 and 575 Volts.

*All dimensions are in inches. Do not use for construction purposes.
Submersible Dewatering Pump

2DS

2” NPT Discharge
3/8” Solids Handling
Specifically designed to remove water from:
• Drainage ditches
• Trenches
• Basements
• Manholes
• Excavating drainage in the building trades

Specifications
Pump:
• Discharge size: 2” threaded hose coupling design.
• Capacities: up to 80 GPM.
• Total heads: up to 52’ TDH.
• Max. solids: any particles passing through strainer.
• Mechanical seals: outer seal – silicon carbide, inner seal – carbon ceramic.
• Temperature limit: 95°F (35°C) max.

Motor:
• Single phase: 3500 RPM, 1/2 HP and 1 HP, 115 V and 230 V, 60 Hz.
• Built-in starter with full overload and temperature protection.
• Class F insulation.
• Air filled design.
• Upper and lower heavy-duty ball bearing construction.
• Power cord: 50’.

<table>
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<th>Order No.</th>
<th>HP</th>
<th>Volts</th>
<th>Phase</th>
<th>Max. Amp</th>
<th>RPM</th>
<th>H (in.)</th>
<th>Wt. (lbs.)</th>
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Submersible Dewatering Pump Dimensions*
1) The tissue in plants that brings water upward from the roots;
2) a leading global water technology company.

We’re 12,000 people unified in a common purpose: creating innovative solutions to meet our world’s water needs. Developing new technologies that will improve the way water is used, conserved, and re-used in the future is central to our work. We move, treat, analyze, and return water to the environment, and we help people use water efficiently, in their homes, buildings, factories and farms. In more than 150 countries, we have strong, long-standing relationships with customers who know us for our powerful combination of leading product brands and applications expertise, backed by a legacy of innovation.

For more information on how Xylem can help you, go to www.xyleminc.com/brands/bellgossett