



Bell & Gossett
a xylem brand

SPECIFICATIONS

SBG2DESZ R1

2DES_ 50 Hz Submersible Effluent Pumps

GENERAL

- Furnish and install ____ Bell & Gossett, Series 2DES, dual seal submersible effluent pump(s), ____ HP, ____ phase, ____ volts, ____ Hz, pump(s) rated for ____ GPM, at ____ Ft. Total Dynamic Head.
- Pump(s) shall be Bell & Gossett, Order No: _____ .

QUALIFICATIONS

All pump manufacturers must be pre-qualified by the engineer in order to qualify as acceptable manufacturers. Pre-qualification shall be no later than two (2) weeks prior to published bid date for this project. Failure to pre-qualify will be grounds for disqualification after the bid opening date. All decisions of qualification shall reside with the engineer of record at time of bidding.

PUMP DESIGN

Pump(s) shall have 2 inch NPT integral vertical discharge and shall be capable of handling effluent containing non-abrasive $\frac{3}{4}$ inch maximum solids.

MECHANICAL SHAFT SEALS

The motor shall be protected by two independent sets of mechanical shaft seals mounted in tandem on the pump shaft. Pump designs with one or two springs acting between rotating faces shall not be allowed as this design would allow pumpage to force the seal faces apart during periods of upset or high discharge pressure. The lower mechanical seal shall be constructed of silicon carbide vs. silicon carbide sealing faces. The upper mechanical seal shall be constructed of carbon vs. ceramic faces. Each set (upper and lower) shall be tensioned by an independent spring system constructed of series 300 stainless steel metal components and BUNA-N elastomers. The mechanical seals shall be located in a completely isolated seal oil chamber which will provide lubrication for the seal faces while simultaneously acting as an isolation zone for the stator chamber. This seal oil chamber shall be provided with an internally mounted moisture sensing probe to detect moisture intrusion into this lower chamber of the pump. The moisture sensing probe must be connected to an "optional" seal fail circuit (moisture detection circuit) in the control panel. The seal fail circuit option should have an alarm light, audible alarm or both. This seal fail alarm signals that service is required.

IMPELLER

The impeller shall be semi-open with ejector (pump out) vanes on the top of the impeller for protection of the lower mechanical seal and hydraulic balance. Due to design, only single plane spin balancing shall be required for smooth operation.

The impeller shall be threaded to the solid series 400 stainless steel shaft. All impellers shall be secured by a thread-locking feature which will prevent the impeller from loosening during short periods of reverse rotation as might occur when rotation direction is being verified outside the installation.

CASING

The casing shall be cast from ASTM A48 class 30 gray cast iron of sufficient thickness to withstand 1.5 times the shut off pressure generated by the largest impeller available for this model in accordance with current revision of the Hydraulic Institute Standards. The discharge connection shall be a standard 2 inch NPT suitable for direct connection to the

station piping, without the use of any external fittings or adapters for vertical orientation of the discharge direction. Integral feet of cast iron shall be made a part of the casing for accurately positioning the pump suction opening at the correct elevation off the sump floor for good pump down capability.

MAJOR CASTING MATERIALS

The impeller, casing, bearing/seal housing and motor cover shall be of ASTM A48 Class 30 high quality cast iron for strength and long life. Bronze impeller shall be cast from ASTM B584 UNS C87600 when ordered as an option.

CORROSION PROTECTION

The pump/motor shaft wetted-end shall be series 400 stainless steel. Both inner and outer surfaces of cast iron shall be electrocoat-painted with thermo-setting Acrylic Enamel baked at 400 degrees F., after castings are completely machined.

MOTOR

The integral motor shall be completely sealed from the environment by use of circular cross section o-rings accurately fitted into machined grooves which shall provide designed compression of metal to metal fits. Designs which require a specific torque on the casing bolts or which require rectangular gaskets or sealing rings shall not be allowed. The motor shall be rated for continuous duty under full nameplate load while at full submergence in the station. The motor shall be provided at the specific site conditions of three phase, 380 volt as required, all shall be at 50 Hz. Three phase motors shall be protected by ambient compensated quick-trip heaters, or, adjustable motor circuit protectors provided in control. As an option, all motors may also be equipped with an on winding thermal sensor connected via control cable to reset devices in the control panel. The stator winding shall be open type with class F insulation suitable for operation in clean dielectric oil for efficient heat transfer and lubrication of the ball bearings. The stator shall be a register fit into the bearing housing to ensure positive alignment, and bolted for ease of serviceability. The motor shall be provided with ball type anti-friction bearings which shall support the heavy duty rotor shaft and handle all radial and axial loads imposed by the impeller while limiting shaft deflection at the mechanical seal faces. Sleeve type bearings shall not be considered equal and, therefore, shall not be allowed. The ball bearings shall be designed for a B-10 life of 30,000 hours minimum. The motor shall be designed and tested to withstand an 18 day locked-rotor operation without damage.

POWER CABLE

The power cable shall be sealed at the motor end as it enters the motor casing by a two part barrier to moisture intrusion. The first line of defense shall be the compression of the oil and chemical resistant grommet which shall seal the outer jacket of the power cord. In the event that the outer jacket of the power cord should become damaged, then the second line of defense shall be the epoxy poured isolated conductors within the jacketed cable itself. The insulation shall be removed from the individual conductors and the epoxy shall be allowed to form a leak-proof seal against wicking of the power cable between the outer jacket and the insulation of the individual conductors. The outer jacket of the power cord shall be oil resistant and water resistant. The power cable shall be rated for NEC severe service "S", type "SJTOW" or "STOW". The heat and seal sensor cable shall be NEC severe service "S", type "SJTOW".

PUMP OPTIONS

1. Bronze impeller
2. Lower mechanical seal faces of silicon carbide/tungsten carbide material
3. Power cable and seal sensor cable of various lengths
4. Refer to the factory for items not listed.

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