# XS-Group Power Frame

**FOR MODELS NPE-F, ICS-F, 3742**

**REPAIR PARTS / RXSPFRAM R2**

### Item No. | Part No. | Description | Material
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109 | 1K267 | Bearing cover | Cast iron
228 | 1K268 | Bearing frame | Cast iron
122 | 4K377 | Shaft - bearing frame | AISI 303 SS
400 | 4K111 | Shaft key - motor end | Steel
168 | 4K384 | Ball bearing - inboard bearing | Steel
112 | 4K385 | Ball bearing - outboard bearing | Steel
138 | 5K551 | V-ring - inboard | BUNA-N/steel
139 | 5K552 | V-ring - outboard | BUNA-N/steel
361 | 5K211 | Retaining ring | BUNA-N/steel
370C | 13K179 | Hex head cap screw - bearing cover | Steel

For parts pricing and package stock quantities, refer to published parts price list using “K” part no. listed above.

**For complete power frame assembly, order part number 1K1123.**
1) The tissue in plants that brings water upward from the roots;  
2) a leading global water technology company.

We’re a global team unified in a common purpose: creating advanced technology solutions to the world’s water challenges. Developing new technologies that will improve the way water is used, conserved, and re-used in the future is central to our work. Our products and services move, treat, analyze, monitor and return water to the environment, in public utility, industrial, residential and commercial building services settings. Xylem also provides a leading portfolio of smart metering, network technologies and advanced analytics solutions for water, electric and gas utilities. In more than 150 countries, we have strong, long-standing relationships with customers who know us for our powerful combination of leading product brands and applications expertise with a strong focus on developing comprehensive, sustainable solutions.

For more information on how Xylem can help you, go to www.xyleminc.com