Series 3530 Quanbek Pumps

THE STANDARD IN CLOSE COUPLED GENERAL SERVICE PUMPS

CAPACITIES TO 170 GPM • HEADS TO 150 FEET

APPLICATIONS:
• COOLING TOWER • PRESSURE BOOSTING • CIRCULATION
• CONDENSATE • OEM PACKAGES • DOMESTIC WATER
FEATURES

1. **Superior Materials of Construction**: Complete AISI 316L stainless steel liquid handling components and mounting bracket for corrosion resistance, quality appearance, and improved strength and ductility.

2. **High Efficiency Impeller**: Enclosed impeller with unique floating seal ring design maintains maximum efficiencies over the life of the pump without adjustment.

3. **Casing and Adapter Features**: Stainless steel construction with NPT threaded, centerline connections, easily accessible vent, prime and drain connections with stainless steel plugs.

4. **Mechanical Seal**: Standard John Crane Type 21 with Carbon versus Silicon-Carbide faces, Viton elastomers, and 316 stainless steel parts. Optional high temperature seal available.

5. **Multiple Discharge Positions**: Standard pump supplied with top vertical discharge. Casing can be field rotated every 45° for flexible installations.

SPECIFICATIONS

- **Capacities to**:
  - 75 GPM (283L/min) at 1750 RPM
  - 170 GPM (643L/min) at 3500 RPM
  - Not recommended for operation beyond printed curve.

- **Heads to**:
  - 39 feet (11m) at 1750 RPM
  - 150 feet (50m) at 3500 RPM

- **Working pressures to**:
  - 125 PSIG (9 bars)

- **Maximum temperatures to**:
  - 225°F (107°C) with standard seal or 250°F (121°C) with optional high temperature seal.

- **Direction of rotation**:
  - Clockwise when viewed from motor end.

- **Motor**:
  - NEMA 56J frame. 1750 RPM, 1/2 HP, 3500 RPM, 1/2 through 5 HP. Open drip-proof and totally enclosed fan-cooled enclosures. Stainless steel shaft with ball bearings.
  - Single phase: Voltage 115/230 ODP and TEFC. (3 HP model – 230V only) Built-in overload with auto-reset provided.
  - Three phase: Voltage 208-230/460 ODP and TEFC.
  - All standard 3500 RPM ODP and TEFC motors supplied by B&G have minimum of 1.15 service factor. Standard catalog units may utilize available service factor.

**Note**: For three phase motors, overload protection must be provided in starter unit. Starter and heaters must be ordered separately.
### MATERIALS OF CONSTRUCTION

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Description</th>
<th>Materials</th>
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</thead>
<tbody>
<tr>
<td>100</td>
<td>Casing</td>
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<tr>
<td>101</td>
<td>Impeller</td>
<td>AISI 316L SS</td>
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<tr>
<td>108</td>
<td>Motor adapter</td>
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<tr>
<td>123</td>
<td>Deflector</td>
<td>BUNA-N</td>
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<td>184</td>
<td>Seal housing</td>
<td>AISI 316L SS</td>
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<td>347</td>
<td>Guidevane</td>
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<td>349</td>
<td>Seal ring, guidevane</td>
<td>Viton</td>
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<td>370</td>
<td>Socket head screws, casing</td>
<td>AISI 410 SS</td>
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<td>371</td>
<td>Bolts, motor</td>
<td>Plated steel</td>
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<td>383</td>
<td>Mechanical seal</td>
<td>Viton/Carbon-Silicon Carbide</td>
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<td>408</td>
<td>Drain and vent plug, casing</td>
<td>AISI 316L SS</td>
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<td>412B</td>
<td>O-ring, drain and vent plug</td>
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<tr>
<td>513</td>
<td>O-ring, casing</td>
<td>Viton</td>
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<tr>
<td>Motor</td>
<td>NEMA standard, 55J flange</td>
<td>316 SS Shaft</td>
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Footed motor for 1750 RPM and 5 HP 3500 RPM – ODP and TEFC
SERIES 3530 DIMENSION – INCHES (MM)

**ODP and TEFC 1/8, 1/2 and 1 HP – 3500 RPM**

**ODP and TEFC 1 1/2, 2 and 3 HP – 3500 RPM**

**All 1750 RPM Motors and 5 HP, ODP and TEFC – 3500 RPM**

<table>
<thead>
<tr>
<th>Discharge</th>
<th>Suction</th>
<th>W</th>
<th>X</th>
<th>Y</th>
<th>L</th>
<th>M</th>
<th>C-Max.</th>
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<td>5/10</td>
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<td>3/4&quot;</td>
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<td>5/8</td>
<td>7/4</td>
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**NOTES:**
1. Motor dimensions may vary with motor manufacturers.
2. Not to be used for construction purposes unless certified.
TYPICAL SPECIFICATION
SERIES 3530 QUANTEK PUMPS

Furnish and install pumps with capacities as shown on plans. Pumps shall be close-coupled, single-stage, end suction design capable of being serviced without disturbing piping connections.

Pump volute and impeller shall be AISI 316L stainless steel. All casings shall have a drain and vent plug.

The liquid capacity shall be sealed off at the pump shaft by an internally-flushed mechanical seal with 316 stainless steel hardware, Viton elastomers, Carbon and Silicon Carbide faces, suitable for continuous operation at 225°F (107°C).

Pumps shall be rated for 125 PSIG (9 bar) working pressure.

The motor shall meet NEMA specifications and shall be the size, voltage and enclosure called for on the plans. It shall have rugged ball bearings, completely adequate for the maximum load for which the motor is designed. The shaft material will be 316 stainless steel.

Each pump will be hydrostatically tested per Hydraulic Institute standards. All non-stainless steel components shall be thoroughly cleaned and painted with at least one coat of high grade machinery enamel prior to shipment.

Pumps shall be Series 3530 Quantek Pumps as manufactured by Bell & Gossett.