

INSTRUCTIONS FOR INSTALLING SHAFT SLEEVES ON PUMPS

Installing: Clean the shaft in the area where the shaft sleeve will be positioned. The shaft must be free of grease, oil, and dirt. Use a solvent or emery cloth if necessary.

Apply the Loctite sealant (supplied with Kit) to the shaft and to the inside of the shaft sleeve. The sealant must be applied uniformly and completely. Slip the shaft sleeve onto the shaft and rotate it to help distribute the sealant. This will prevent leakage under the shaft sleeve. Let the sealant setup for fifteen minutes before assembling the pump.

Removal: If necessary to remove the shaft sleeve after the sealant has cured, the shaft sleeve can be removed by applying heat to the shaft sleeve to soften the sealant. Apply only enough heat to allow removal of the shaft sleeve. When the sealant bond is broken pull the shaft sleeve off the shaft.



CAUTION: TEMPERATURE HAZARD

When handling the heated shaft sleeve do so with a heat resistant glove or a pair of pliers so that you do not come in direct contact with the shaft sleeve while it is at an elevated temperature. **Failure to follow these instructions could result in property damage or moderate injury.**