Variable Speed Pump Control

New Sizes Addendum*
(August 2004)

Models covered:
04168321 - 2 HP - single phase, 230V
04168331 - 3 HP - single phase, 230V
04169131 - 5 HP - single/three phase, 230V*
04169141 - 7½ HP - single/three phase, 230V*
04169181 - 10 HP - single phase, 230V*
04169151 - 10 HP - three phase, 230V*
04168371 - 5 HP - three phase, 460V
04168491 - 7½ HP - three phase, 460V
04168501 - 10 HP - three phase, 460V
### AQUAVAR Controller Technical Data:

<table>
<thead>
<tr>
<th>Part Nos.</th>
<th>Rated Output</th>
<th>Voltage</th>
<th>Current</th>
<th>Supply Voltage</th>
<th>Recommended Circuit Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>04168321</td>
<td>2 HP</td>
<td>3 ph 230V</td>
<td>7A</td>
<td>240 VAC ± 10%</td>
<td>15 Ampere</td>
</tr>
<tr>
<td>04168331</td>
<td>3 HP</td>
<td>3 ph 230V</td>
<td>10A</td>
<td>240 VAC ± 10%</td>
<td>15 Ampere</td>
</tr>
<tr>
<td>04168371</td>
<td>5 HP</td>
<td>3 ph 460V</td>
<td>9A</td>
<td>380-460 VAC ± 15%</td>
<td>15 Ampere</td>
</tr>
<tr>
<td>04168491</td>
<td>7½ HP</td>
<td>3 ph 460V</td>
<td>13½A</td>
<td>380-460 VAC ± 15%</td>
<td>20 Ampere</td>
</tr>
<tr>
<td>04168501</td>
<td>10 HP</td>
<td>3 ph 460V</td>
<td>17A</td>
<td>380-460 VAC ± 15%</td>
<td>25 Ampere</td>
</tr>
</tbody>
</table>

**NOTE:** (1) Recommended short circuit protection is UL Type T, very fast acting fuses.
(2) Dimensions are similar to the 5, 7½ and 10 HP, 3 phase, 460 Volt units.

### Dimensions and Weights

<table>
<thead>
<tr>
<th>Part Nos.</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>04168321</td>
<td>12 lbs.</td>
</tr>
<tr>
<td>04168331</td>
<td>12 lbs.</td>
</tr>
<tr>
<td>04168371</td>
<td>12 lbs.</td>
</tr>
<tr>
<td>04168491</td>
<td>22 lbs.</td>
</tr>
<tr>
<td>04168501</td>
<td>22 lbs.</td>
</tr>
</tbody>
</table>

*Dimensions are in mm.
1 inch = 25.4 mm
**Electrical Connections (Line Reactors)**

**Input Line Requirements**

**Line Voltage**

See the Power and Current Ratings table for the allowable fluctuation of AC line voltage for your particular model. A supply voltage above or below the limits given in the table will cause the drive to trip with either an overvoltage or undervoltage fault.

To verify power quality, consult your local power utility for a chart recorder.

Exercise caution when applying the AQUAVAR controller on low-line conditions.

For example, and AQUAVAR controller will operate properly on a 208 Vac line – but the maximum output voltage will be limited to 208 Vac. Now if a motor rated for 230 Vac line voltage is controlled by this drive, higher motor currents and increased heating will result.

Therefore, ensure that the voltage rating of the motor matches the applied line voltage.

**Use of Isolation Transformers and Line Reactors**

The AQUAVAR controller is is perfectly suitable in most cases for direct connection to a power source as specified in this manual and the technical nameplate affixed to the unit. There are however a few cases where a properly sized isolation transformer or line reactor should be employed to minimize the risk of drive malfunction, damage or nuisance tripping:

- As noted in Table 7, transformer sizing, when line capacity is greater than 10 times the KVA rating of the drive. Consult the factory for assistance in sizing the line reactor.
- When power factor correction capacitors are employed on the drive’s power source.
- When the power source is known to be subject to transient power interruptions or significant voltage spikes.
- When the power source supplying the drive also supplies large devices such as DC drives that contain controller rectifiers.
- When power quality or known transient voltage spikes is suspected or questioned.

<table>
<thead>
<tr>
<th>Controller HP</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>5</th>
<th>7.5</th>
<th>10</th>
<th>15</th>
<th>20</th>
<th>25</th>
<th>30</th>
<th>40</th>
<th>50</th>
<th>60</th>
<th>75</th>
</tr>
</thead>
<tbody>
<tr>
<td>Transformer kVA</td>
<td>2</td>
<td>4</td>
<td>5</td>
<td>9</td>
<td>13</td>
<td>18</td>
<td>23</td>
<td>28</td>
<td>36</td>
<td>42</td>
<td>56</td>
<td>70</td>
<td>90</td>
<td>112</td>
</tr>
</tbody>
</table>

* Consult factory for more information, if needed.
Mounting Procedure

Components Included

(4) Screw M 5 x 60
(1) Thermal Resistor
Cable Gland
(4) Motor Mounting Clamp

Mounting:

- Remove the 3 screws from the AQUAVAR cover.
- Place the center bit in the AQUAVAR heat sink.
- Place the AQUAVAR on the motor.
- Hang the 4 clamps by the heat sink and mount with the 4 screws.
- Mount the cover with the 3 screws (remember to use the gaskets).
- Depending on pump orientation, the display can be rotated 180°.
Wiring Procedure
- Single Phase Connections (2, 3, 5, 7½ and 10 HP)

- Three Phase Connections (5, 7½, 10 and 15 HP)
Main Parts of the Control Board (PN# 2509641)

Dip-Switch on the Controller Board

SW4: Dip-Switch to Select the Switching Frequency

**ATTENTION**
Before switching, disconnect the power supply, otherwise the AQUAVAR could be destroyed.

<table>
<thead>
<tr>
<th>SW 4</th>
<th>Switching Frequency</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>OFF</td>
</tr>
<tr>
<td>2</td>
<td>OFF</td>
</tr>
<tr>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>ON</td>
<td>OFF</td>
</tr>
<tr>
<td>OFF</td>
<td>ON</td>
</tr>
<tr>
<td>ON</td>
<td>ON</td>
</tr>
</tbody>
</table>

*Recommended for submersible motors.

**NOTE**
Lower switching frequencies reduce heat in motor, but increase audible noise.

For complete wiring procedures, refer to page 18 of IM043R07.
For complete programming procedures, refer to page 26 of IM043R07.
Front Plate
The diagram below shows the location of the programming keys and displays on the new AQUAVAR models. Use this illustration with the programming steps in IM043R07.
AQUAVAR LIMITED WARRANTY
This warranty applies to all new style AQUAVAR controllers referenced on the front of this booklet. Any part or parts found to be defective within the warranty period shall be replaced at no charge to the distributor during the warranty period. The warranty period shall exist for a period of twenty four (24) months from date of installation or thirty (30) months from date of manufacture, whichever period is shorter. A dealer who believes that a warranty claim exists must contact the authorized Goulds Pumps distributor from whom the AQUAVAR was purchased and furnish complete details regarding the claim. The distributor is authorized to adjust any warranty claims utilizing the Goulds Pumps Customer Service Department.

The warranty excludes:
(a) Labor, transportation and related costs incurred by the dealer;
(b) Reinstallation costs of repaired equipment;
(c) Reinstallation costs of replacement equipment;
(d) Consequential damages of any kind; and,
(e) Reimbursement for loss caused by interruption of service.

For purposes of this warranty, the following terms have these definitions:
(1) "Distributor" means any individual, partnership, corporation, association, or other legal relationship that stands between Goulds Pumps and the dealer in purchases, consignments or contracts for sale of the subject pumps.
(2) "Dealer" means any individual, partnership, corporation, association or other legal relationship which engages in the business of selling or leasing pumps to customers.
(3) "Customer" means any entity who buys or leases the subject AQUAVAR from a dealer. The "customer" may mean an individual, partnership, corporation, limited liability company, association or other legal entity which may engage in any type of business.

THIS WARRANTY EXTENDS TO THE DEALER ONLY.