Xylem Inc. wastewater pumps are built for a long life of performance. For best results when storing pumps for longer than 6 months please follow these guidelines.

**PUMPS**

Store pumps in original packaging in a controlled temperature environment (32F-120F) that is a roofed over walled enclosure that provides protection from the elements. If humidity is expected to pose a problem painted surfaces should be coated with rust-inhibiting oil. If testing of pumps is required before storage thoroughly dry equipment before returning to originally packaging. Every 30 days the rotating components (ie: impeller and seal) should be rotated by hand. Pump should also be inspected for oil leakage.

**PANELS**

Storing electrical control panels for longer than six months will require insertion of moisture absorbing packets within the enclosure. Return panel to original packaging and re-inspect every two months. Repack if necessary with moisture absorbing packets.

**START-UP AFTER STORAGE**

When installing a stored pump re-tighten cord grommet nuts. The impeller should be rotated by hand and then operated for several minutes. Inspect the oil level in the pump. Panel connections should be checked for rust, tighten any connections that could have come detached.