eSV Shaft Seal Replacement

How long does it actually take?
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1. Remove coupling guard (four screws)                        60 seconds
2. Remove coupling (four bolts)                                    130 sec
3. Remove seal gland screws (four bolts)                     120 sec
4. Remove seal gland                                                       20 sec
5. Remove rotating portion of seal from inside pump       20 sec
6. Remove stationary portion from the seal gland         20 sec
7. Inspect seal                                                                   60 sec
8. Replace rotating portion of seal on pump shaft             20 sec
9. Replace stationary portion of seal info seal gland         40 sec
10. Replace seal gland o ring                                              20 sec
11. Install seal gland on pump                                     20 sec
12. Tighten bolts on seal gland                                           110 sec
13. Replace coupling / coupling bolts                                110 sec
14. Set rotating stack height with shim                              30 sec
15. Tighten coupling bolts                                                    70 sec
16. Rotate shaft to check for rub                                      20 sec
17. Replace coupling guard and screws                                30 sec

Total           15 minutes